

Work Order ID 59109

Wednesday, May 26, 2010 1:22:12 PM



Page 1

Item ID:	D2652	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	5/26/2010	Start Qty:	200.00			
Required Date:	6/4/2010	Req'd Qty:	200.00			
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:		Date:	105-26	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2652	Rev A								
100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge	Memo							
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: DWG REV: 2-DEBURR AS REQUIRED								
	10/06/16								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo							
Quality Control	10/06/16								
120	QC8- Inspect parts - second check	0.00							
	QC	Memo							
Quality Control	10/06/21								

213

213

213

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D2652

Accept

Revision ID:

Item Name: Bushing

Start Date: 5/26/2010 Start Qty: 200.00

Required Date: 6/4/2010 Req'd Qty: 200.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>57020</u> Memo	0.00 0.00							<u>PC 10/6/21 (213)</u>
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>10/06/22</u> <u>MF</u> <u>10-6-21</u>

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 26, 2010 1:22:16 PM

Page 1

Work Order ID: 59109

Parent Item: D2652

Parent Item Name: Bushing

Comments: IPP Rev:B02.06.13Now machined in house. NG

Start Date: 5/26/2010

Required Date: 6/4/2010

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	27.2000	0.055	11.57895			



303 Round Bar 0.500"



Location

Loc Qty

Loc Code

MAT

24

114482

24

MAT028

3.2

112567

3.2

13.24 31 10/06/16

100

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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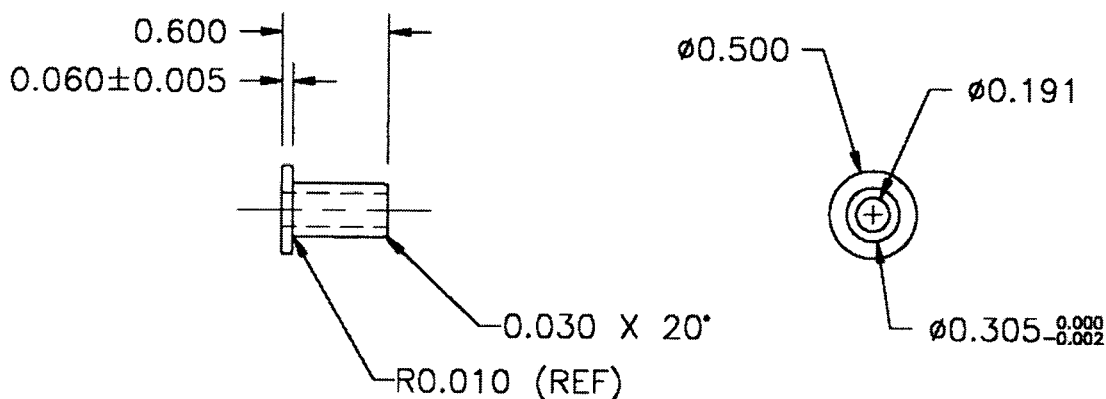
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING SCALE 1:1	

RELEASED
97/04/25 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 59109

RI 10-5-26

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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